



HIGH OUTPUT MULTIPROCESS WELDER

If your application requires pure welding power combined with multiprocess power, then the DC-1000, with 1300A of smooth DC output, is your best investment.

Designed for semiautomatic and automatic welding, the precise control of the DC-1000 provides superior MIG, flux-cored, submerged arc welding and excellent air carbon arc gouging. It produces outstanding arc characteristics on both constant voltage and constant current processes. This provides great welding versatility in a single power source.

The DC-1000 is designed for submerged arc welding, and FCAW processes within the capacity of the machine, plus the capability of air carbon arc gouging up to 16mm



diameter carbon sticks. It produces outstanding welding performance with a single range full output control potentiometer.

The precise output of the DC-1000 enhances productivity and quality control when used with Lincoln LN-10 and DH-10 semiautomatic wire feeders, NA-3, NA-5, and NA-5R automatic wire feeders, and the LT-7 tractor.

ADVANTAGES

- ✓ Solid state circuitry provides extra long life for repetitive welding applications.
- ✓ Full range output voltage control for easy operation and precise output control.
- ✓ Mode switch used to select the desired output characteristics for the process being used.
- ✓ Line voltage compensation for maintaining weld consistency, even with line voltage changes of $\pm 10\%$.
- ✓ Low profile case allows installation of the DC-1000 under a workbench and stacking up to 2 machines to conserve floor space.
- ✓ Removable side panels for easy access to internal parts.
- ✓ Fan cooled with electronic and thermostatic protection for current overload and excessive temperatures.
- ✓ Windings and rectifiers protected against moisture and corrosive environments.
- ✓ Recessed front panel protects operating controls.
- ✓ 500 amp output studs provide enhanced arc characteristics for submerged arc and MIG welding procedures.
- ✓ Designed to meet EN60974-1 and CE standards for safety and reliability
- ✓ Built the Lincoln way 'RUGGED & RELIABLE
- ✓ 3 year warranty on parts and labor.

Technical Details



DC1000 with
NA3 subarc set



TECHNICAL SPECIFICATIONS

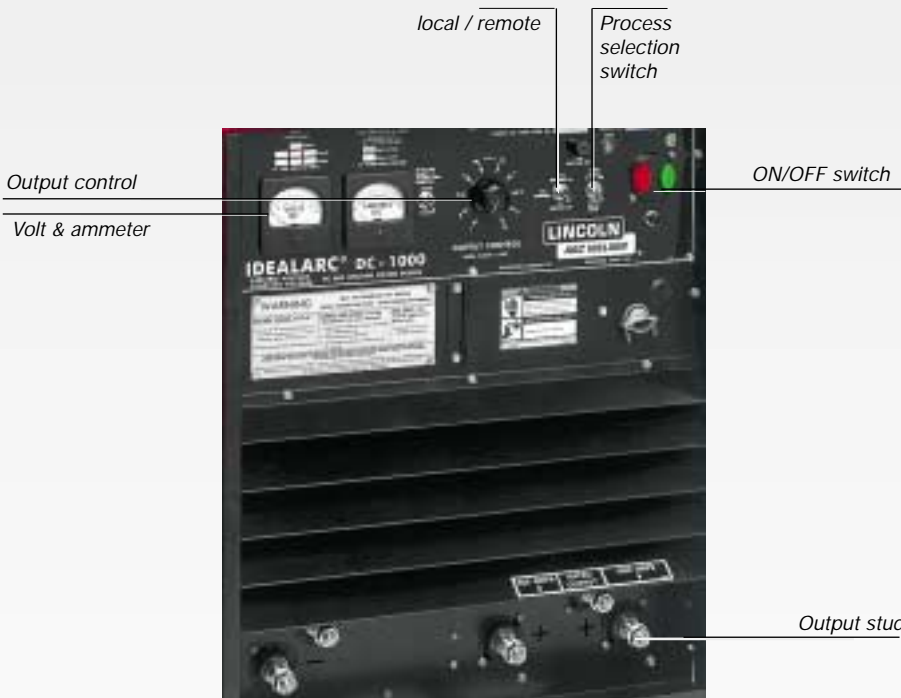
Product Name	Item Number	Standard Voltage	Input Power	Weight	Dimensions H x W x L	Protection Class	Compliance
DC1000	K1387-9	230/380/440 3ph	193/112/97	372KG	700x572x991	IP23	EN 60974-1 / IEC974-1

WELDING OUTPUT

Current Range	Rated Output	O.C.V.
150 - 1300A 16 - 46 V	1250A / 44V / 50% 1140A / 44V / 60% 1000A / 44V / 100%	75Vdc

ACCESSORIES

Item Number	Description
K10178-2	Paralleling kit
K10095-1-15M	Remote output control - 15m
K10398	15m-extension cable (remote ctrl box)
K10081-1	4-wheel in-plant undercarriage
K10019	3-wheel in-plant undercarriage
K10215	Power adaptor box 115/42V
K10103	Air arc torch, model K3000 (600A max.)
K10105	Air arc torch, model K4000 (1200A max.)



Great Britain: Lincoln Electric (UK) Ltd.
Tel: +44 114 287 2401 Fax: +44 114 287 2582

Belgium: Lincoln Smitweld Belgium
Tel: +32 2 377 00 71 Fax: +32 2 378 18 77

France: Lincoln Electric France SA
Tel: +33 232 11 40 40 Fax: +33 232 11 40 11

Germany: Lincoln Smitweld G.m.b.H
Tel: +49 201 896 280 Fax: +49 201 896 2831

Italy: Lincoln Electric Italia, SRL
Tel: +39 010 754 1120 Fax: +39 010 754 1150

The Netherlands: Lincoln Smitweld B.V.
Tel: +31 24 352 29 11 Fax: +31 24 352 22 00

Denmark: Lincoln Electric Nordic
Tel: +45 86 26 51 00 Fax: +45 86 26 51 50

Norway: Lincoln Electric Norge AS
Tel: +47 23 377 400 Fax: +47 22 720 580

Spain: Lincoln KD, Sa
Tel: +34 93 685 9600 Fax: +34 93 685 9610

Sweden: Lincoln Electric Sverige AB
Tel: +46 32 278 130 Fax: +46 32 267 1830

Turkey: A.S. Kaynak
Tel: +90 216 377 30 90 Fax: +90 216 377 00 00

Poland: Bester S.A.
Tel: +48 746 46 1100 Fax: +48 746 46 1082

Other countries: Lincoln Electric Europe B.V.
Tel: +31 24 352 29 27 Fax: +31 24 352 29 29

Eastern Europe
Tel: +48 22 542 41 02 Fax: +48 22 542 41 01

Your Lincoln Electric Dealer:

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www.lincolnelectriceurope.com